

MACHINE BUILDING – CONTRACT METAL CUTTING



- Machining
- Individual parts and small batches
- Delivery of complete machines



A versatile and well-matched pool of (large) machinery guarantees you constant high quality and short delivery times for machining work of all kinds.

Our DIN EN ISO 18800-7 and DIN 15018 accredited steel construction capability together with our assembly facilities make it possible for us to supply you with both subassemblies and fully fitted and cabled machines, made to your drawings.

Where standard systems are no longer up to the job, our engineers develop individually tailored solutions.

We use careful analysis of your needs and precise computation to realise ideas and crystallise concepts, relying on our business acumen to guide every step.

We consider ourselves to be a competent partner that can be depended on to carry out the design, construction, manufacture and repair of machines and plants, especially for small and medium-sized companies.

That is what we call “solutions from a single source”.



Capacities (examples)

Floor type boring mills (max. values):

X traverse:	12,000 mm
Y traverse:	2,000 mm
W traverse:	1,000 mm
Clamping area:	12,000 x 4,000 mm
Workpiece weight:	25,000 kg

Table type boring mills (max. values):

X axis:	2,000 mm
Y axis:	1,600 mm
Z axis:	1,500 mm
W axis:	550 mm
B axis:	360 degrees
Table clamping area:	1,250 x 1,600 mm
Max. table load:	6,000 kg
Controllers:	Sinumerik 840D

Machining centres (max. values):

X traverse:	1,500 mm
Y traverse:	850 mm
Z traverse:	750 mm
Max. workpiece weight:	3,500 kg

Turning (max. values):

Turning length:	4,000 mm
Turning diameter above bed:	540 mm
Face plate:	700 mm
Max. workpiece weight:	3,500 kg

Miscellaneous:

Surface grinding: 1,000 x 500 mm
Keyways: 4 – 50 mm, max. length: 400 mm
Balancing: Dmax: 2,100 mm, Lmax: 5,700 mm
Drilling, honing, blasting, painting, drying
Crane capacities up to 30 tons, own lorries

Ask for our list of machines.

